

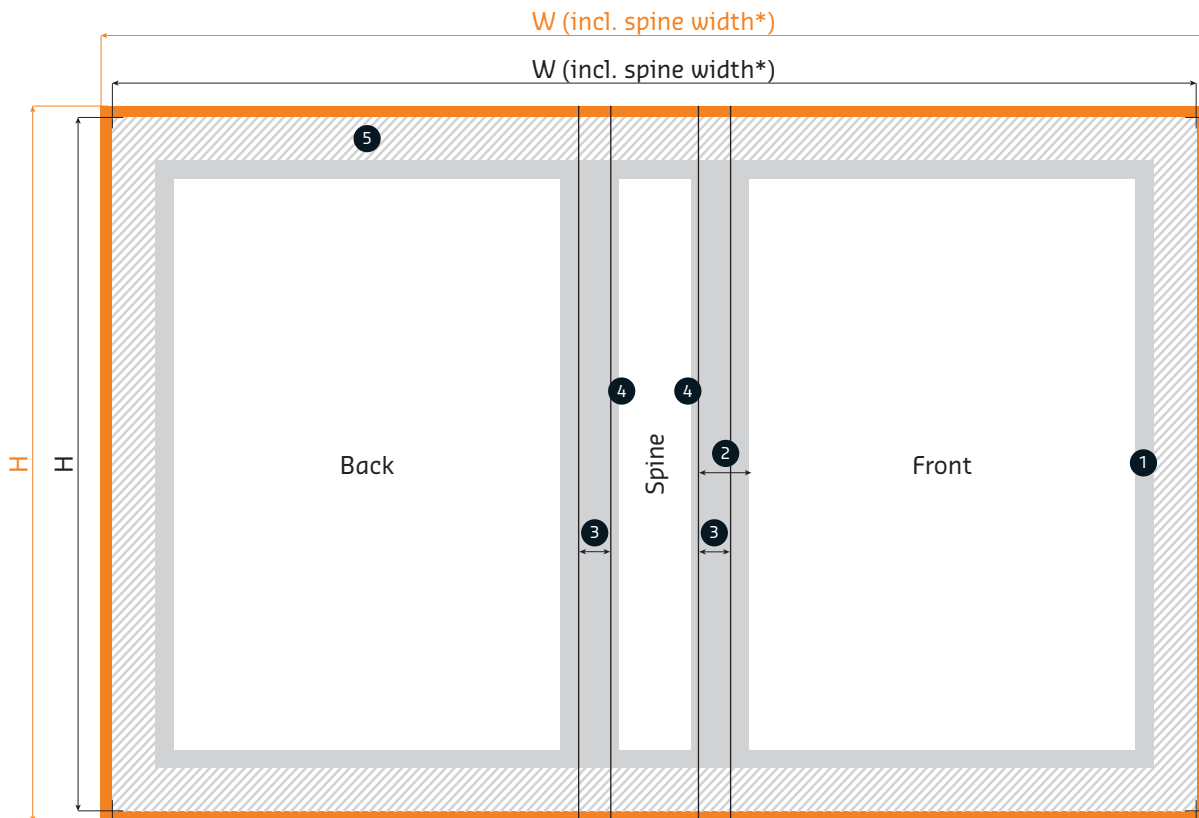


Books with hardcover offset

Covering

Final format, open: W x H
Die-cut format

Data format: W x H
Final format, open, incl. bleed (2 mm)



*Please find all spine thicknesses as well as the required artwork format in the tables on the following pages.

- ① Edge cover safety margin (5 mm)
- ② Spine edge safety margin (14 mm)
- ③ Groove fold (9 mm)
- ④ Spine safety margin (2 mm)
- ⑤ Edge weft all-round (15 mm)

EXPLANATIONS

- Information area**
This area is where you should place your text and images.
- Safety area**
Do not place any text or information in this area in order to prevent unwanted bleed.
- Bleed (2 mm)**
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.

- Non-visible area**
Do not place any text or images here that you want to appear in your product. Backgrounds need to be applied, however, in order to prevent white borders.
- Colourless area**
Keep this area free of any designs.
- Fold edge**
This is where your product will be folded.
- Die-cutting**
This is where your product will be punched.



Books with hardcover offset

Covering

Final format, open: W x H
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Data format: W x H
Final format, open, incl. bleed (2 mm)

| CHOSEN FORMAT | FINAL FORMAT, OPEN | DATA FORMAT |
|----------------------------|------------------------------|------------------------------|
| A4 (210 x 297 mm) portrait | 460 (+ spine width) x 332 mm | 464 (+ spine width) x 336 mm |
| A5 (148 x 210 mm) portrait | 336 (+ spine width) x 245 mm | 340 (+ spine width) x 249 mm |
| A6 (105 x 148 mm) portrait | 250 (+ spine width) x 183 mm | 254 (+ spine width) x 187 mm |

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm

Please note: The outer hard cover is a few millimeters larger than the content pages. To create your print artwork, please use the measurements provided in the data format column.

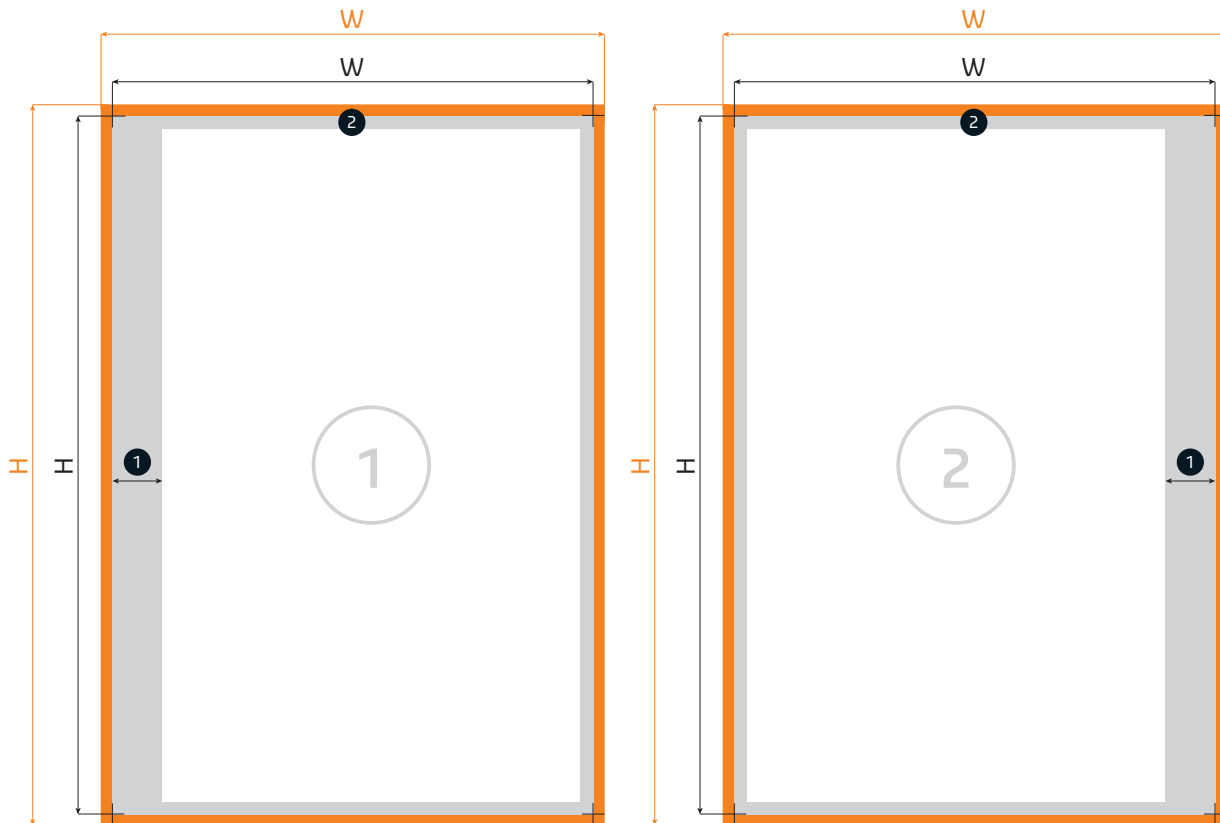


Books with hardcover offset

Content pages

Final format, open: W x H
Die-cut format

Data format: W x H
Final format, open, incl. bleed (2 mm)



- ① Safety margin to the binding edge (10 mm)
- ② Safety margin to the edge (3 mm)

EXPLANATIONS

- Information area**
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Books with hardcover offset

Content pages

Final format, open: W x H
Die-cut format

Data format: W x H
Final format, open, incl. bleed (2 mm)

| FINAL FORMAT, OPEN | DATA FORMAT |
|----------------------------|--------------|
| A4 (210 x 297 mm) portrait | 214 x 301 mm |
| A5 (148 x 210 mm) portrait | 152 x 214 mm |
| A6 (105 x 148 mm) portrait | 109 x 152 mm |

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



Books with hardcover offset

Content pages for glossy print paper

| 115gsm | | 135gsm | | 170gsm | |
|-----------|-------------|-----------|-------------|-----------|-------------|
| Sides | Spine width | Sides | Spine width | Sides | Spine width |
| 48 - 64 | 6 mm | 48 - 56 | 6 mm | 48 - 60 | 7 mm |
| 68 - 88 | 7 mm | 60 - 76 | 7 mm | 64 - 76 | 8 mm |
| 92 - 112 | 8 mm | 80 - 96 | 8 mm | 80 - 92 | 9 mm |
| 116 - 136 | 9 mm | 100 - 116 | 9 mm | 96 - 108 | 10 mm |
| 140 - 160 | 10 mm | 120 - 136 | 10 mm | 112 - 124 | 11 mm |
| 164 - 180 | 11 mm | 140 - 156 | 11 mm | 128 - 136 | 12 mm |
| 184 - 204 | 12 mm | 160 - 176 | 12 mm | 140 - 152 | 13 mm |
| 208 - 228 | 13 mm | 180 - 196 | 13 mm | 156 - 168 | 14 mm |
| 232 - 252 | 14 mm | 200 - 212 | 14 mm | 172 - 184 | 15 mm |
| 256 - 276 | 15 mm | 216 - 232 | 15 mm | 188 - 200 | 16 mm |
| 280 - 296 | 16 mm | 236 - 252 | 16 mm | 204 - 216 | 17 mm |
| 300 - 320 | 17 mm | 256 - 272 | 17 mm | 220 - 232 | 18 mm |
| 324 - 344 | 18 mm | 276 - 292 | 18 mm | 236 - 248 | 19 mm |
| 348 - 368 | 19 mm | 296 - 312 | 19 mm | 252 - 264 | 20 mm |
| 372 - 392 | 20 mm | 316 - 332 | 20 mm | 268 - 280 | 21 mm |
| 396 - 400 | 21 mm | 336 - 352 | 21 mm | 284 - 296 | 22 mm |
| | | 356 - 372 | 22 mm | 300 - 312 | 23 mm |
| | | 376 - 392 | 23 mm | 316 - 320 | 24 mm |
| | | 396 - 400 | 24 mm | | |

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



Books with hardcover offset

Content pages for silk finish paper

| 90gsm | | 115gsm | | 135gsm | | 170gsm | |
|-----------|-------------|-----------|-------------|-----------|-------------|-----------|-------------|
| Sides | Spine width | Sides | Spine width | Sides | Spine width | Sides | Spine width |
| 48 - 72 | 6 mm | 48 - 56 | 6 mm | 48 | 6 mm | 48 | 7 mm |
| 76 - 96 | 7 mm | 60 - 72 | 7 mm | 52 - 64 | 7 mm | 52 - 64 | 8 mm |
| 100 - 120 | 8 mm | 76 - 92 | 8 mm | 68 - 80 | 8 mm | 68 - 76 | 9 mm |
| 124 - 144 | 9 mm | 96 - 112 | 9 mm | 84 - 96 | 9 mm | 80 - 88 | 10 mm |
| 148 - 168 | 10 mm | 116 - 132 | 10 mm | 100 - 112 | 10 mm | 92 - 100 | 11 mm |
| 172 - 192 | 11 mm | 136 - 152 | 11 mm | 116 - 128 | 11 mm | 104 - 116 | 12 mm |
| 196 - 220 | 12 mm | 156 - 172 | 12 mm | 132 - 144 | 12 mm | 120 - 128 | 13 mm |
| 224 - 244 | 13 mm | 176 - 188 | 13 mm | 148 - 160 | 13 mm | 132 - 140 | 14 mm |
| 248 - 268 | 14 mm | 192 - 208 | 14 mm | 164 - 176 | 14 mm | 144 - 152 | 15 mm |
| 272 - 292 | 15 mm | 212 - 228 | 15 mm | 180 - 196 | 15 mm | 156 - 168 | 16 mm |
| 296 - 316 | 16 mm | 232 - 248 | 16 mm | 200 - 212 | 16 mm | 172 - 180 | 17 mm |
| 320 - 340 | 17 mm | 252 - 268 | 17 mm | 216 - 228 | 17 mm | 184 - 192 | 18 mm |
| 344 - 368 | 18 mm | 272 - 288 | 18 mm | 232 - 244 | 18 mm | 196 - 208 | 19 mm |
| 372 - 392 | 19 mm | 292 - 304 | 19 mm | 248 - 260 | 19 mm | 212 - 220 | 20 mm |
| 396 - 400 | 20 mm | 308 - 324 | 20 mm | 264 - 276 | 20 mm | 224 - 232 | 21 mm |
| | | 328 - 344 | 21 mm | 280 - 292 | 21 mm | 236 - 244 | 22 mm |
| | | 348 - 364 | 22 mm | 296 - 308 | 22 mm | 248 - 260 | 23 mm |
| | | 368 - 384 | 23 mm | 312 - 324 | 23 mm | 264 - 272 | 24 mm |
| | | 388 - 400 | 24 mm | 328 - 344 | 24 mm | 276 - 284 | 25 mm |
| | | | | 348 - 360 | 25 mm | 288 - 296 | 26 mm |
| | | | | 364 - 376 | 26 mm | 300 - 312 | 27 mm |
| | | | | 380 - 392 | 27 mm | 316 - 320 | 28 mm |
| | | | | 396 - 400 | 28 mm | | |

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



Books with hardcover offset

Content pages for offset paper

| 80gsm | | 90gsm | | 100gsm | |
|-----------|-------------|-----------|-------------|-----------|-------------|
| Sides | Spine width | Sides | Spine width | Sides | Spine width |
| 48 - 56 | 6 mm | 48 | 6 mm | 48 - 60 | 7 mm |
| 60 - 76 | 7 mm | 52 - 68 | 7 mm | 64 - 76 | 8 mm |
| 80 - 96 | 8 mm | 72 - 84 | 8 mm | 80 - 92 | 9 mm |
| 100 - 116 | 9 mm | 88 - 104 | 9 mm | 96 - 108 | 10 mm |
| 120 - 136 | 10 mm | 108 - 120 | 10 mm | 112 - 124 | 11 mm |
| 140 - 156 | 11 mm | 124 - 140 | 11 mm | 128 - 140 | 12 mm |
| 160 - 176 | 12 mm | 144 - 156 | 12 mm | 144 - 156 | 13 mm |
| 180 - 196 | 13 mm | 160 - 176 | 13 mm | 160 - 172 | 14 mm |
| 200 - 216 | 14 mm | 180 - 192 | 14 mm | 176 - 188 | 15 mm |
| 220 - 236 | 15 mm | 196 - 208 | 15 mm | 192 - 204 | 16 mm |
| 240 - 256 | 16 mm | 212 - 228 | 16 mm | 208 - 220 | 17 mm |
| 260 - 276 | 17 mm | 232 - 244 | 17 mm | 224 - 236 | 18 mm |
| 280 - 296 | 18 mm | 248 - 264 | 18 mm | 240 - 252 | 19 mm |
| 300 - 316 | 19 mm | 268 - 280 | 19 mm | 256 - 268 | 20 mm |
| 320 - 336 | 20 mm | 284 - 300 | 20 mm | 272 - 284 | 21 mm |
| 340 - 356 | 21 mm | 304 - 316 | 21 mm | 288 - 300 | 22 mm |
| 360 - 376 | 22 mm | 320 - 336 | 22 mm | 304 - 316 | 23 mm |
| 380 - 396 | 23 mm | 340 - 352 | 23 mm | 320 - 332 | 24 mm |
| 400 | 24 mm | 356 - 368 | 24 mm | 336 - 348 | 25 mm |
| | | 372 - 388 | 25 mm | 352 - 364 | 26 mm |
| | | 392 - 400 | 26 mm | 368 - 380 | 27 mm |
| | | | | 384 - 396 | 28 mm |
| | | | | 400 | 29 mm |

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm