

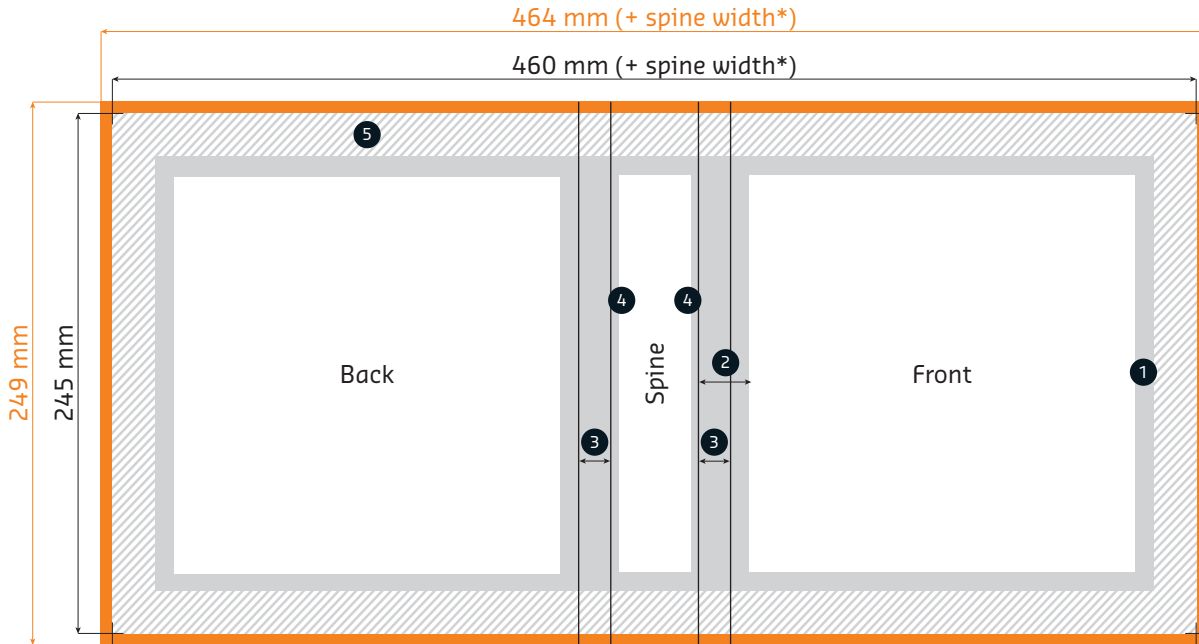


Books with hardcover offset

Covering, square: 210 x 210 mm

Final format, open: 460 x 245 mm
Die-cut format




Data format: 464 x 249 mm
Final format, open, incl. bleed (2 mm)







*Please find all spine thicknesses as well as the required artwork format in the tables on the following pages.

- ① Edge cover safety margin (5 mm)
- ② Spine edge safety margin (14 mm)
- ③ Groove fold (9 mm)
- ④ Spine safety margin (2 mm)
- ⑤ Edge weft all-round (15 mm)

EXPLANATIONS

-  **Information area**
This area is where you should place your text and images.
-  **Safety area**
Do not place any text or information in this area in order to prevent unwanted bleed.
-  **Bleed (2 mm)**
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.

-  **Non-visible area**
Do not place any text or images here that you want to appear in your product. Backgrounds need to be applied, however, in order to prevent white borders.
-  **Colourless area**
Keep this area free of any designs.
-  **Fold edge**
This is where your product will be folded.
-  **Die-cutting**
This is where your product will be punched.

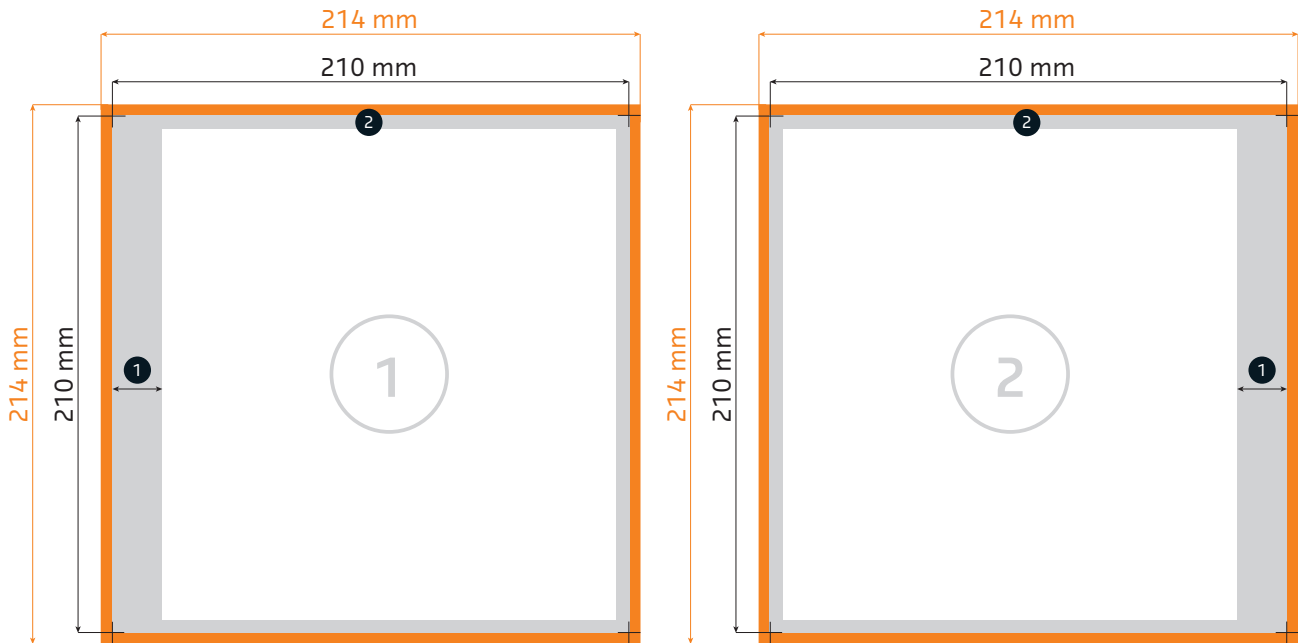


Books with hardcover offset

Content pages, square: 210 x 210 mm

Final format, open: 210 x 210 mm
Die-cut format

Data format: 214 x 214 mm
Final format, open, incl. bleed (2 mm)



- ① Safety margin to the binding edge (10 mm)
- ② Safety margin to the edge (3 mm)

EXPLANATIONS

- Information area**
This area is where you should place your text and images.
- Safety area**
Do not place any text or information in this area in order to prevent unwanted bleed.
- Bleed (2 mm)**
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.

- Non-visible area**
Do not place any text or images here that you want to appear in your product. Backgrounds need to be applied, however, in order to prevent white borders.
- Colourless area**
Keep this area free of any designs.
- Fold edge**
This is where your product will be folded.
- Die-cutting**
This is where your product will be punched.



Books with hardcover offset

Content pages for glossy print paper

115gsm		135gsm		170gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 64	6 mm	48 - 56	6 mm	48 - 60	7 mm
68 - 88	7 mm	60 - 76	7 mm	64 - 76	8 mm
92 - 112	8 mm	80 - 96	8 mm	80 - 92	9 mm
116 - 136	9 mm	100 - 116	9 mm	96 - 108	10 mm
140 - 160	10 mm	120 - 136	10 mm	112 - 124	11 mm
164 - 180	11 mm	140 - 156	11 mm	128 - 136	12 mm
184 - 204	12 mm	160 - 176	12 mm	140 - 152	13 mm
208 - 228	13 mm	180 - 196	13 mm	156 - 168	14 mm
232 - 252	14 mm	200 - 212	14 mm	172 - 184	15 mm
256 - 276	15 mm	216 - 232	15 mm	188 - 200	16 mm
280 - 296	16 mm	236 - 252	16 mm	204 - 216	17 mm
300 - 320	17 mm	256 - 272	17 mm	220 - 232	18 mm
324 - 344	18 mm	276 - 292	18 mm	236 - 248	19 mm
348 - 368	19 mm	296 - 312	19 mm	252 - 264	20 mm
372 - 392	20 mm	316 - 332	20 mm	268 - 280	21 mm
396 - 400	21 mm	336 - 352	21 mm	284 - 296	22 mm
		356 - 372	22 mm	300 - 312	23 mm
		376 - 392	23 mm	316 - 320	24 mm
		396 - 400	24 mm		

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



Books with hardcover offset

Content pages for silk finish paper

90gsm		115gsm		135gsm		170gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 72	6 mm	48 - 56	6 mm	48	6 mm	48	7 mm
76 - 96	7 mm	60 - 72	7 mm	52 - 64	7 mm	52 - 64	8 mm
100 - 120	8 mm	76 - 92	8 mm	68 - 80	8 mm	68 - 76	9 mm
124 - 144	9 mm	96 - 112	9 mm	84 - 96	9 mm	80 - 88	10 mm
148 - 168	10 mm	116 - 132	10 mm	100 - 112	10 mm	92 - 100	11 mm
172 - 192	11 mm	136 - 152	11 mm	116 - 128	11 mm	104 - 116	12 mm
196 - 220	12 mm	156 - 172	12 mm	132 - 144	12 mm	120 - 128	13 mm
224 - 244	13 mm	176 - 188	13 mm	148 - 160	13 mm	132 - 140	14 mm
248 - 268	14 mm	192 - 208	14 mm	164 - 176	14 mm	144 - 152	15 mm
272 - 292	15 mm	212 - 228	15 mm	180 - 196	15 mm	156 - 168	16 mm
296 - 316	16 mm	232 - 248	16 mm	200 - 212	16 mm	172 - 180	17 mm
320 - 340	17 mm	252 - 268	17 mm	216 - 228	17 mm	184 - 192	18 mm
344 - 368	18 mm	272 - 288	18 mm	232 - 244	18 mm	196 - 208	19 mm
372 - 392	19 mm	292 - 304	19 mm	248 - 260	19 mm	212 - 220	20 mm
396 - 400	20 mm	308 - 324	20 mm	264 - 276	20 mm	224 - 232	21 mm
		328 - 344	21 mm	280 - 292	21 mm	236 - 244	22 mm
		348 - 364	22 mm	296 - 308	22 mm	248 - 260	23 mm
		368 - 384	23 mm	312 - 324	23 mm	264 - 272	24 mm
		388 - 400	24 mm	328 - 344	24 mm	276 - 284	25 mm
				348 - 360	25 mm	288 - 296	26 mm
				364 - 376	26 mm	300 - 312	27 mm
				380 - 392	27 mm	316 - 320	28 mm
				396 - 400	28 mm		

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



Books with hardcover offset

Content pages for offset paper

80gsm		90gsm		100gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 56	6 mm	48	6 mm	48 - 60	7 mm
60 - 76	7 mm	52 - 68	7 mm	64 - 76	8 mm
80 - 96	8 mm	72 - 84	8 mm	80 - 92	9 mm
100 - 116	9 mm	88 - 104	9 mm	96 - 108	10 mm
120 - 136	10 mm	108 - 120	10 mm	112 - 124	11 mm
140 - 156	11 mm	124 - 140	11 mm	128 - 140	12 mm
160 - 176	12 mm	144 - 156	12 mm	144 - 156	13 mm
180 - 196	13 mm	160 - 176	13 mm	160 - 172	14 mm
200 - 216	14 mm	180 - 192	14 mm	176 - 188	15 mm
220 - 236	15 mm	196 - 208	15 mm	192 - 204	16 mm
240 - 256	16 mm	212 - 228	16 mm	208 - 220	17 mm
260 - 276	17 mm	232 - 244	17 mm	224 - 236	18 mm
280 - 296	18 mm	248 - 264	18 mm	240 - 252	19 mm
300 - 316	19 mm	268 - 280	19 mm	256 - 268	20 mm
320 - 336	20 mm	284 - 300	20 mm	272 - 284	21 mm
340 - 356	21 mm	304 - 316	21 mm	288 - 300	22 mm
360 - 376	22 mm	320 - 336	22 mm	304 - 316	23 mm
380 - 396	23 mm	340 - 352	23 mm	320 - 332	24 mm
400	24 mm	356 - 368	24 mm	336 - 348	25 mm
		372 - 388	25 mm	352 - 364	26 mm
		392 - 400	26 mm	368 - 380	27 mm
				384 - 396	28 mm
				400	29 mm

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm